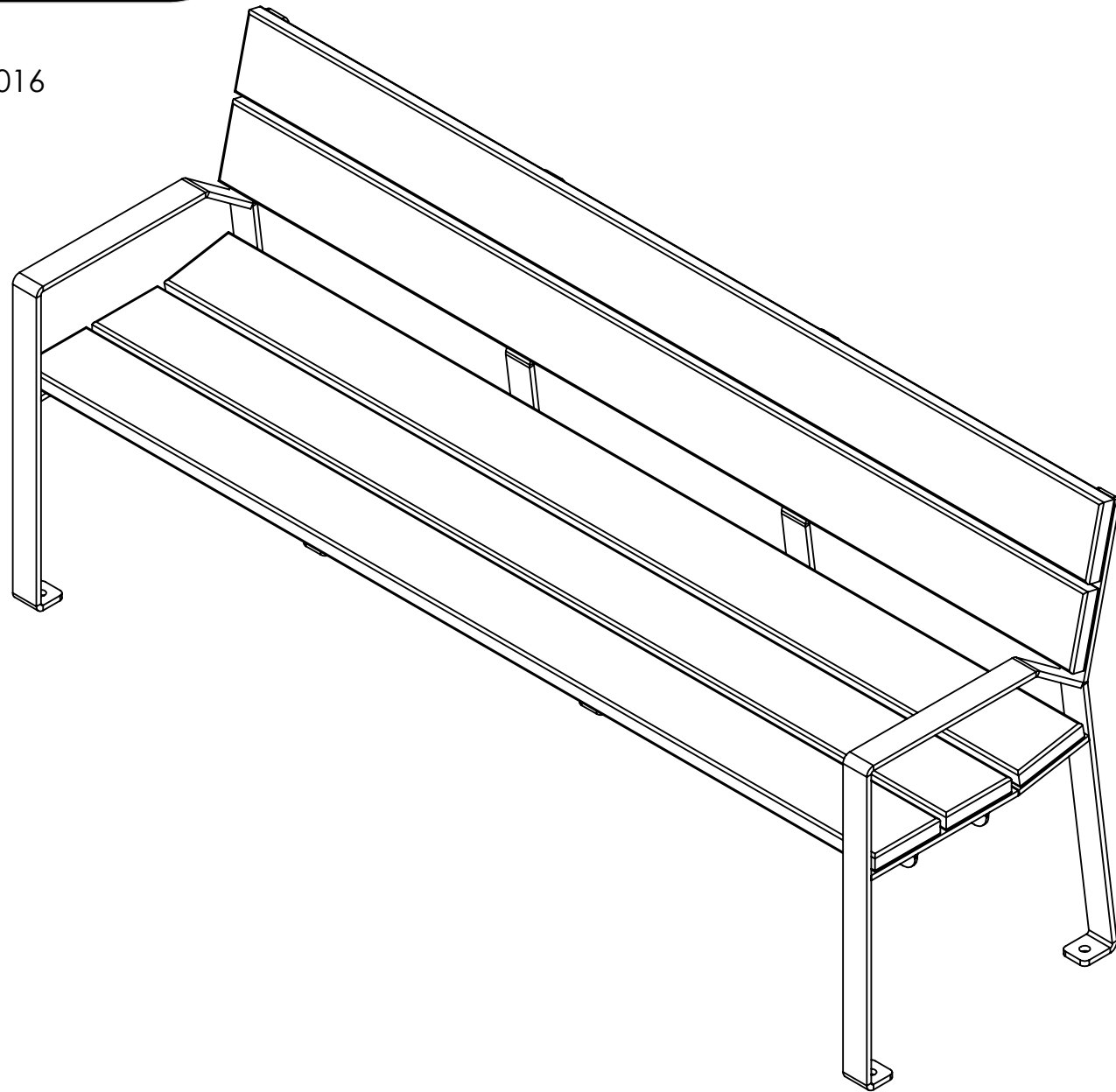


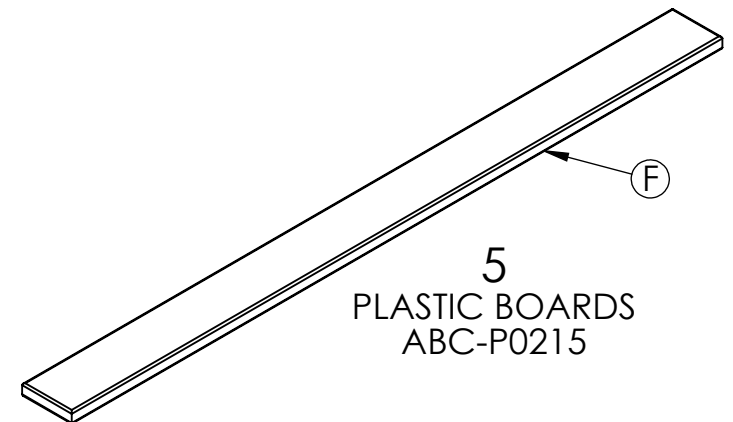
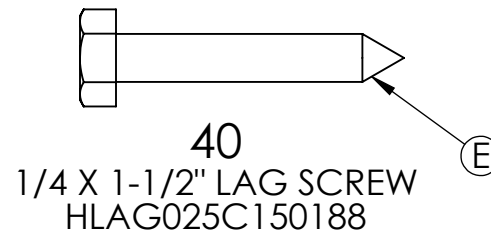
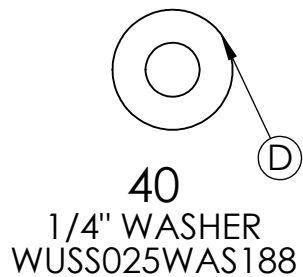
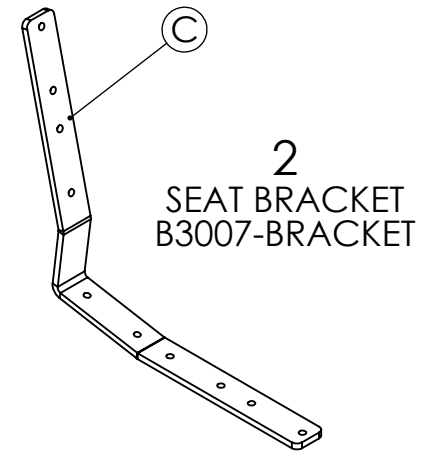
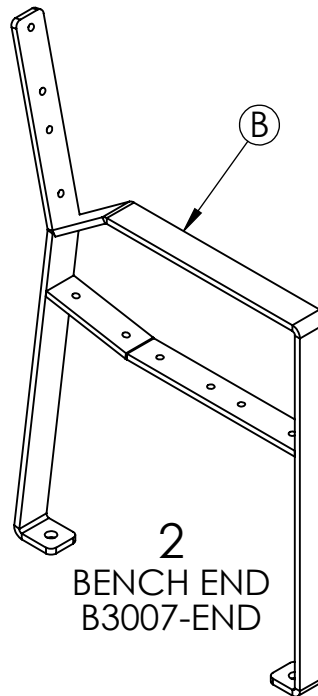
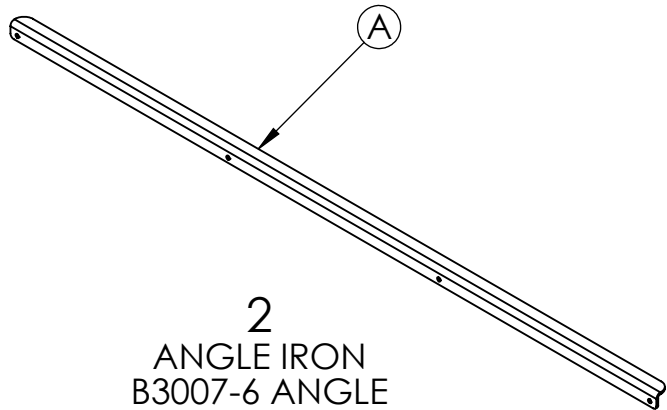
# BENCH INSTRUCTIONS

BC1946

REV# 1  
11/30/2016



# BENCH INSTRUCTIONS



**REQUIRED TOOLS  
(NOT INCLUDED)**  
- 7/16 WRENCH / SOCKET  
- 90 DEGREE SQUARE

**NOTE: IT IS IMPORTANT TO KEEP ALL SCREWS LOOSE  
DURING ASSEMBLY UNTIL ENTIRE BENCH IS ASSEMBLED**

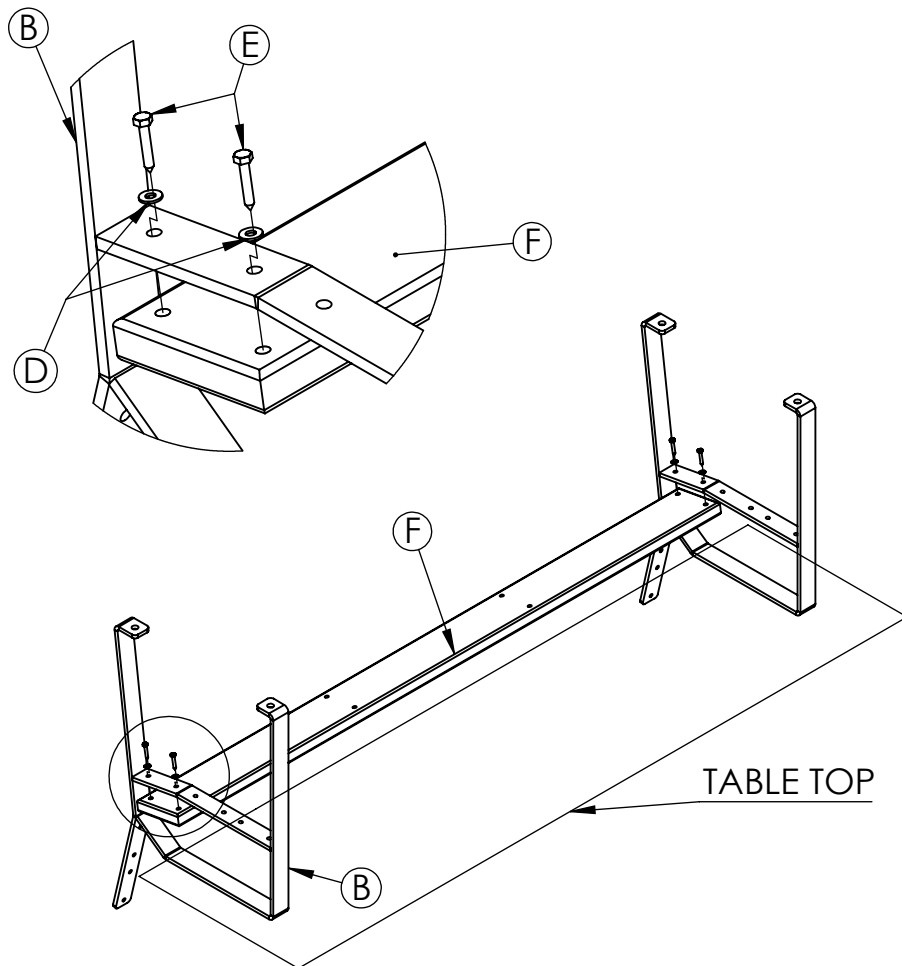
**HARDWARE &  
TOOLS REQUIRED  
FOR ASSEMBLY**

**2/5**

# BENCH INSTRUCTIONS

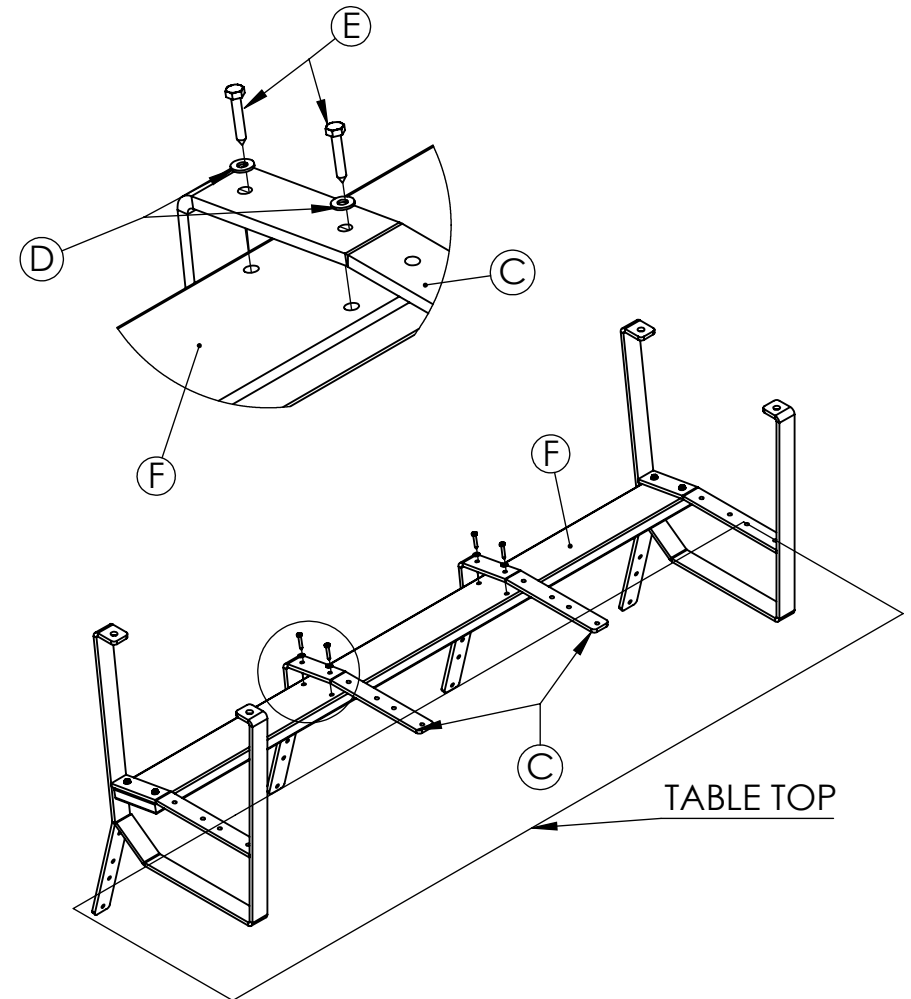
## STEP 1 Seat Assembly

- Set two bench ends (B) upside down on a table
- Lay a plastic board (F) under the end (B) closest to the back of the bench
- Align the holes on the plastic board (F) with the holes on the bench ends (B)
- Secure the bench end (B) with the 1/4x1-1/2" lag screws (E) thru the 1/4" washer (D) thru the end (B) into the plastic board (F)



## STEP 2 Seat Assembly

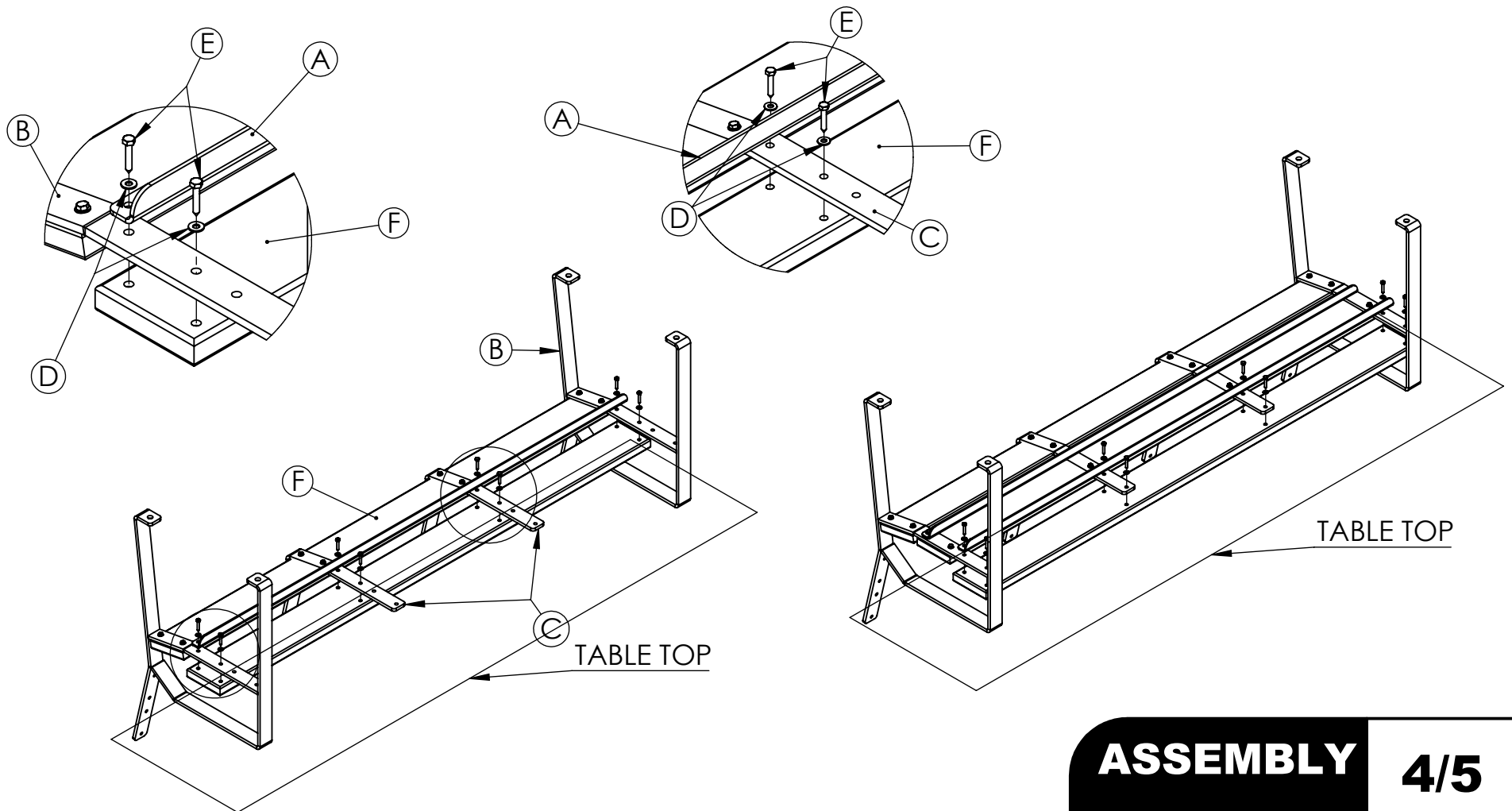
- Lay the seat bracket (C) on the plastic board (F)
- Align the holes on the plastic board (F) with the holes on the seat bracket (C)
- Secure the seat bracket (C) with the 1/4x1-1/2" lag screws (E) thru the 1/4" washer (D) thru the bracket (C) into the plastic board (F)



# BENCH INSTRUCTIONS

## STEP 3 Seat Assembly

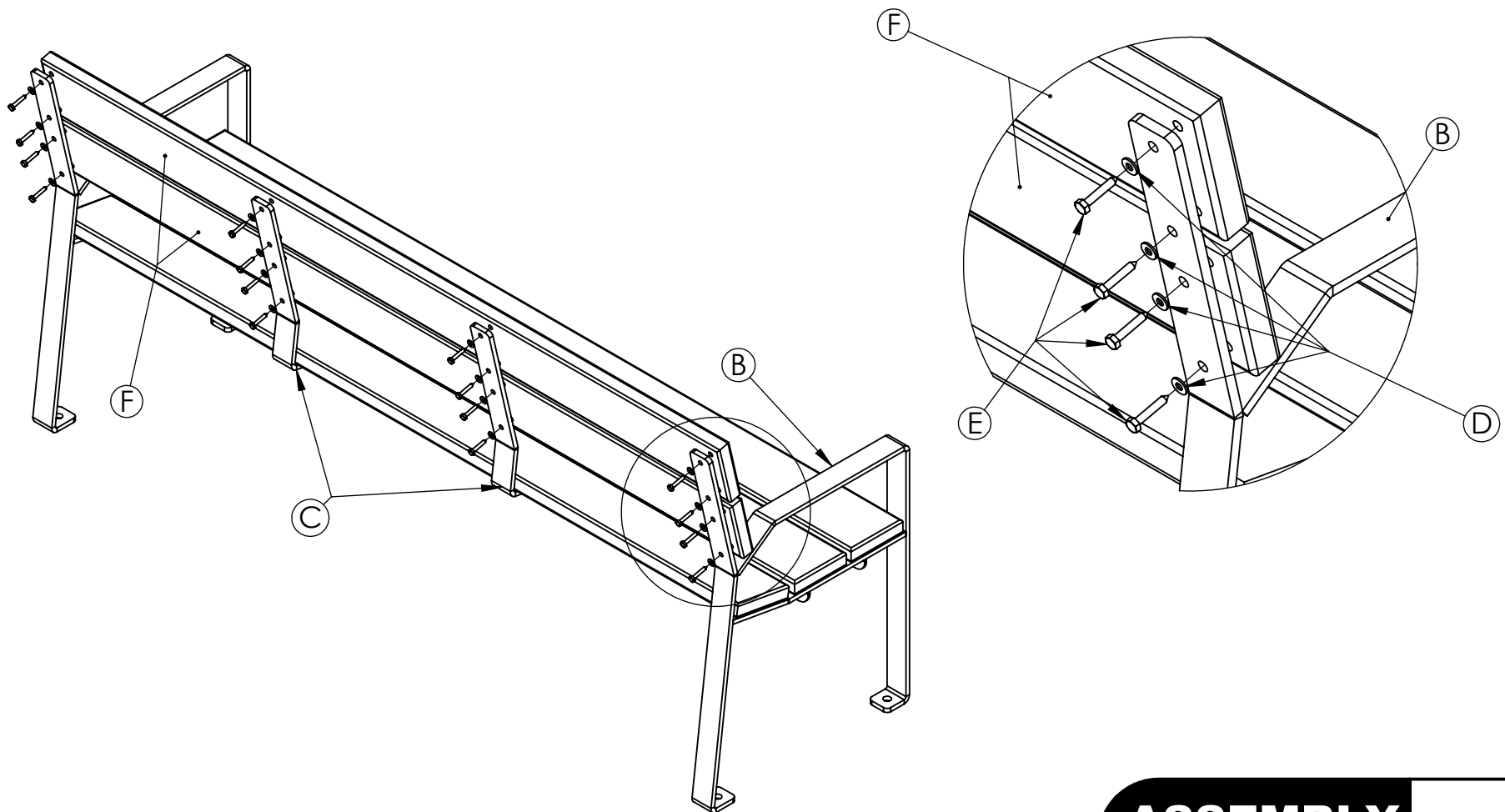
- Lay a plastic board (F) under the end (B) and under the seat bracket (C)
- Align the holes on the plastic board (F) with the holes on the bench ends (B) and seat bracket (C)
- Secure the board (F) with the 1/4x1-1/2" lag screws (E) through the 1/4" washer (D) through the end (B) and seat bracket (C) into the plastic board (F) in the front hole
- Align the angle iron (A) with the holes on the bench ends (B) and seat bracket (C)
- Secure the board (F) with the 1/4x1-1/2" lag screws (E) through the 1/4" washer (D) through the angle iron (A) into the plastic board (F) in the rear hole
- Repeat for remaining seat board



# BENCH INSTRUCTIONS

## STEP 4 Backrest Assembly

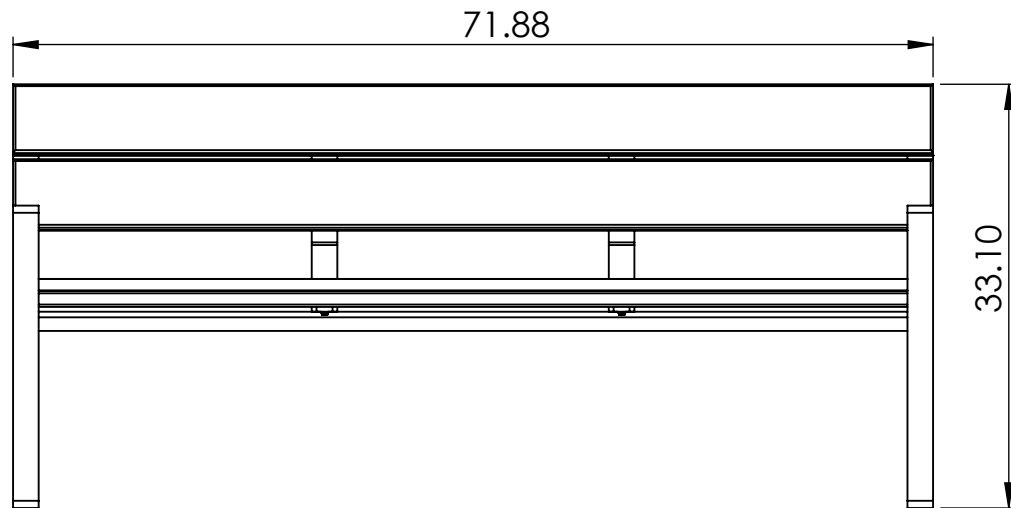
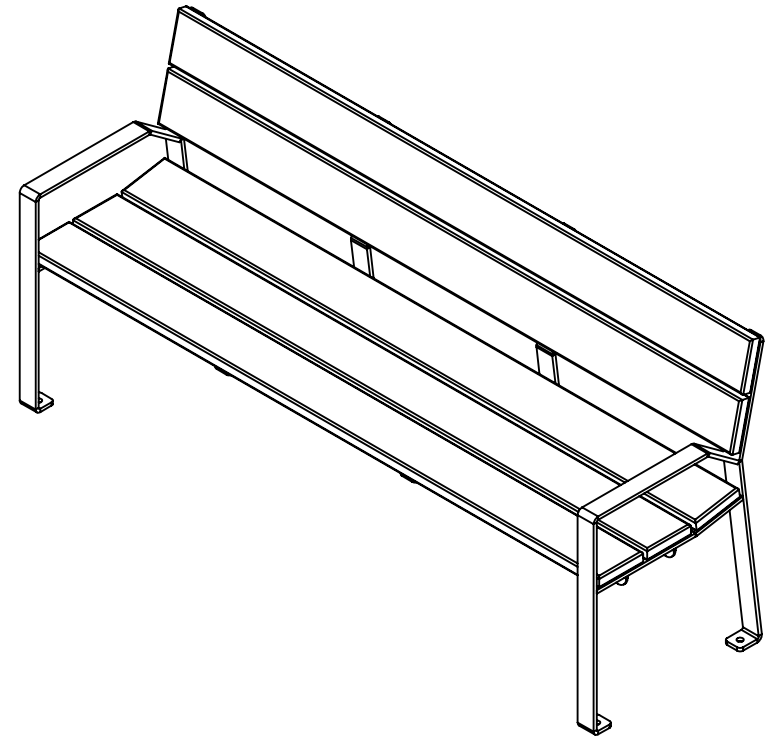
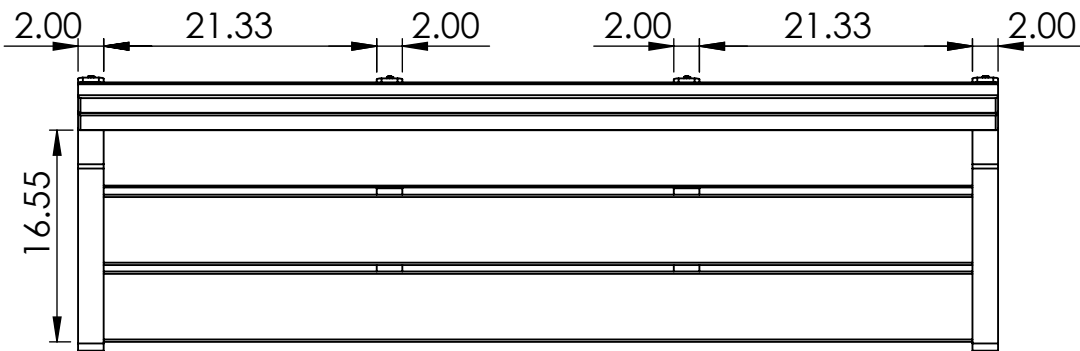
- Remove bench from the table and set upright on a level surface
- Hold a plastic board (F) up to the back rest portion of the bench end (B)
- Align the holes on the bench end (B) with holes on the plastic board (F)
- Secure the board (F) with the 1/4x1-1/2" lag screws (E) thru the 1/4" washer (D) thru the end (B) and seat bracket (C) into the plastic board (F)
- Square all components and tighten all screws



# BENCH SPECIFICATIONS

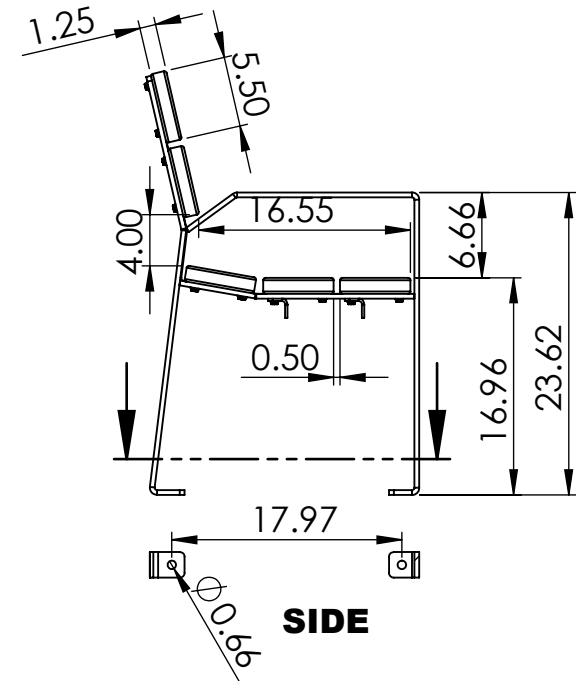
BC1946

**TOP**



**FRONT**

**CONSTRUCTION MATERIALS:**  
Recycled Plastic  
**HARDWARE:**  
Stainless Steel



**SIDE**

ALL DIMENSIONS ARE SHOWN IN INCHES