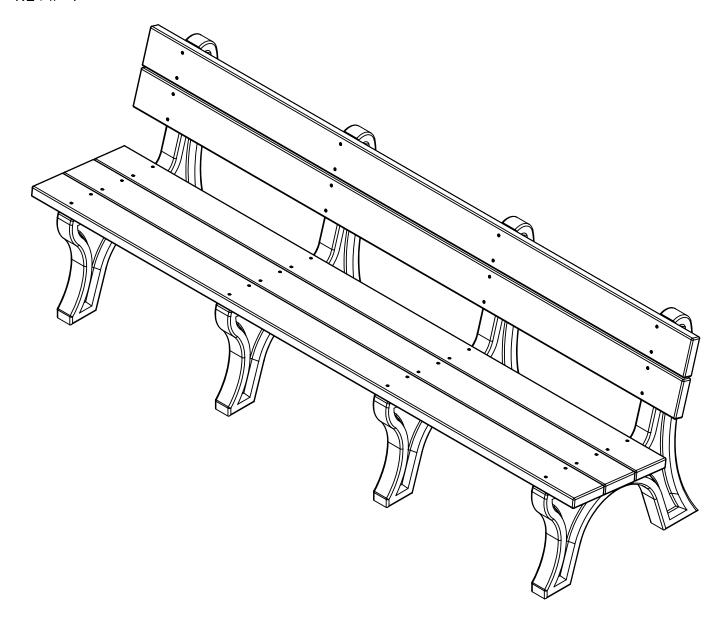
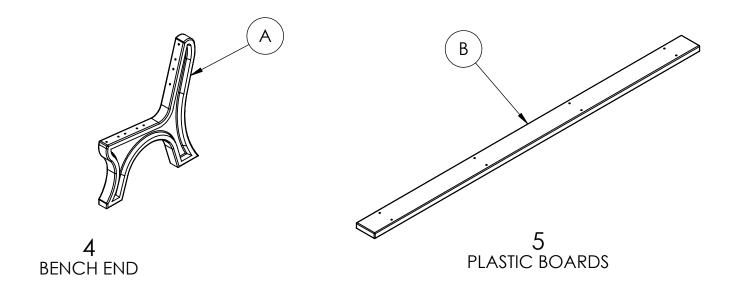
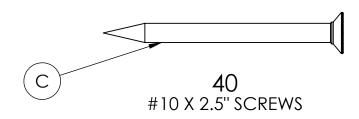
BC1475 BC1495 BC1500 BC1515 BC1520

REV# 1





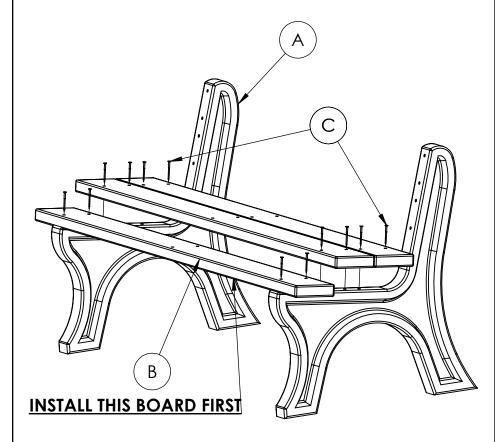


REQUIRED TOOLS (NOT INCLUDED) - POWER DRILL NOTE: IT IS IMPORTANT TO KEEP ALL SCREWS LOOSE DURING ASSEMBLY UNTIL ENTIRE BENCH IS ASSEMBLED

HARDWARE & TOOLS REQUIRED FOR ASSEMBLY

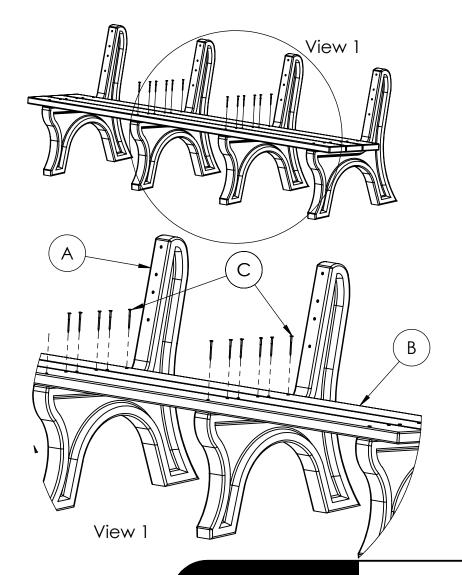
#### **STEP 1** Seat Assembly

- Stand two outer bench ends (A) upright
  Lay a plastic board (B) over the bench
  ends (A) closest to the end
  Align the holes in the plastic board with the
  predrilled holes in the bench ends
- Secure the board with the #10 x 2.5" screws (C)
- Repeat for each plastic board starting at the front seat board and working toward the back



### **STEP 2** Seat Assembly

- Move the remaining bench ends (A) under the bench seat
- Align the predrilled holes in the bench ends with holes in the plastic board (B) Secure each plastic board to the bench ends with
- #10 x 2.5" screws (C)



**ASSEMBLY** 

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- STEP 3 Backrest Assembly
  Hold a plastic board (B) up to the back rest portion of the bench end (A)
  Align the predrilled holes in the bench end (A) with holes in the plastic board (B)
  Secure each plastic board to the bench end with #10 x 2.5" screws (C)
  Square all components and tighten all screws

