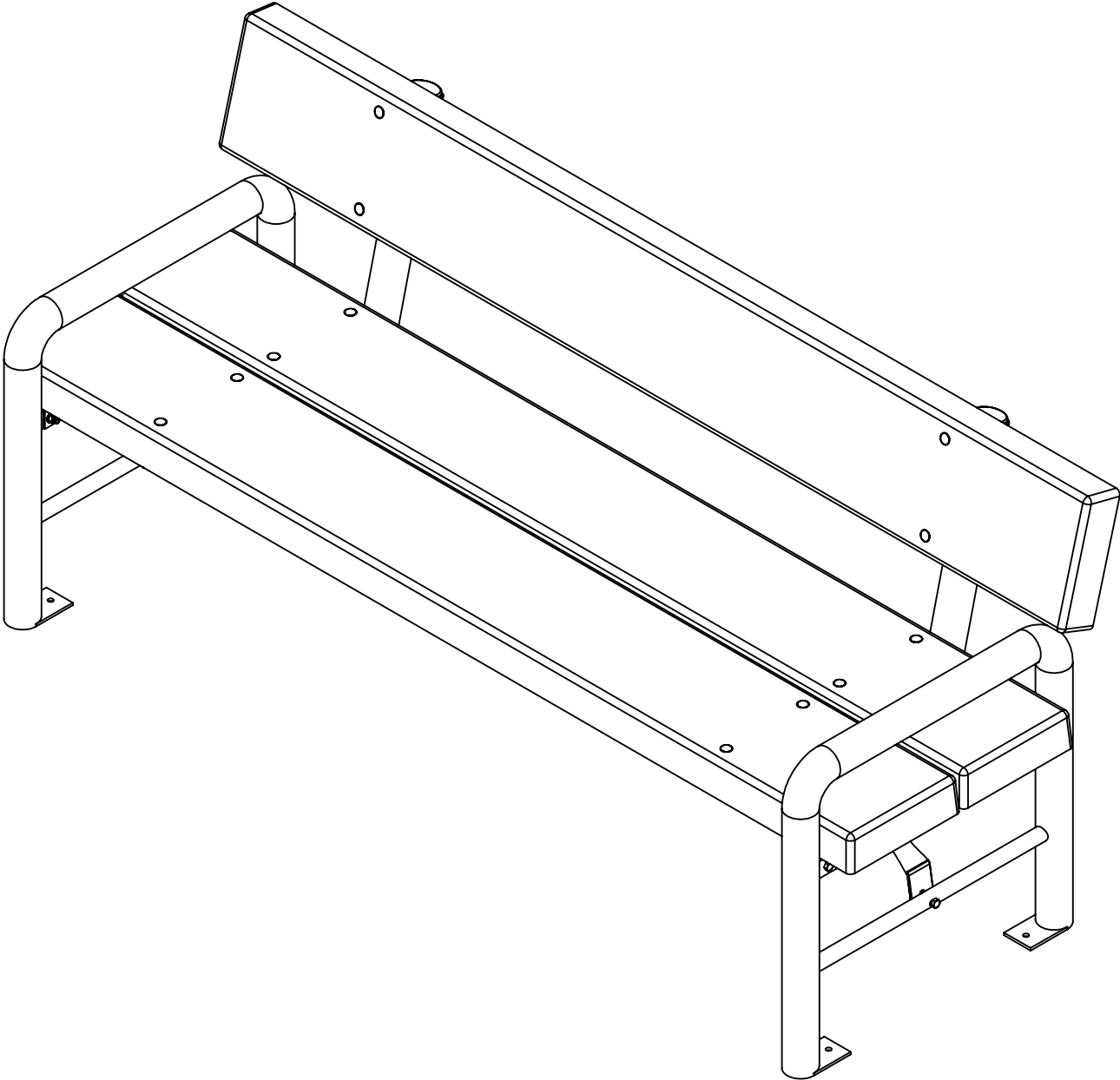
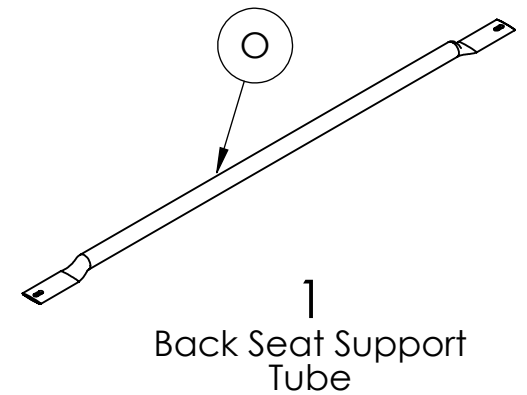
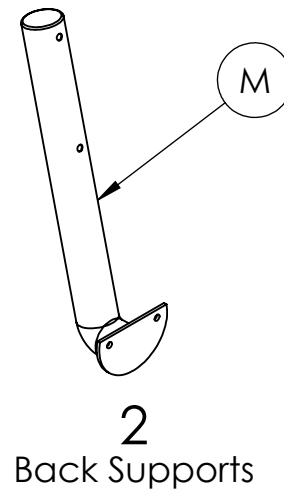
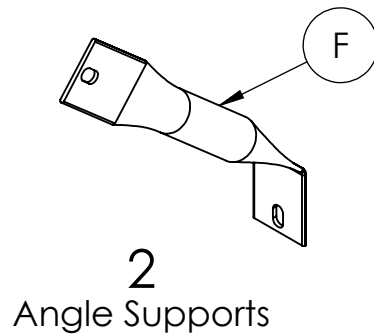
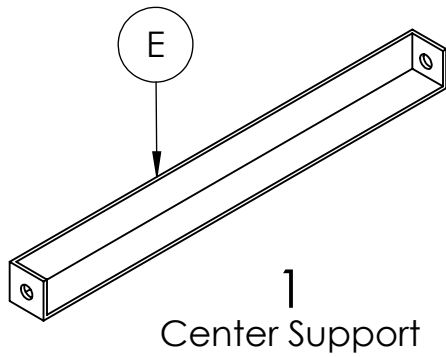
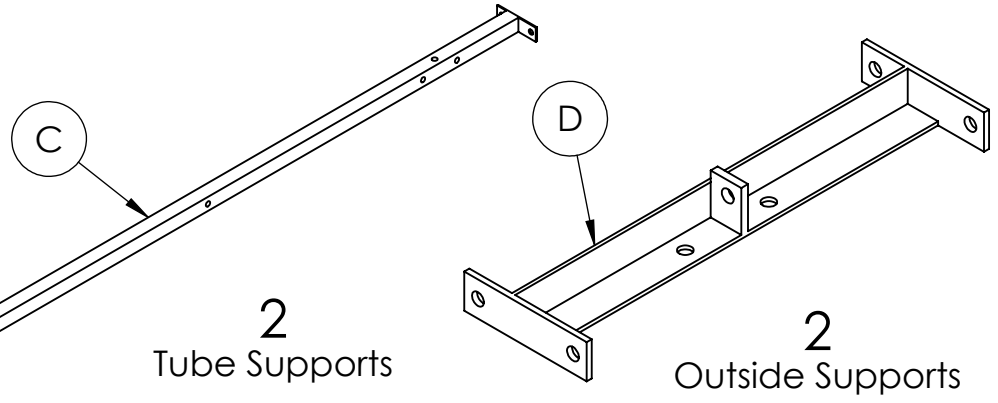
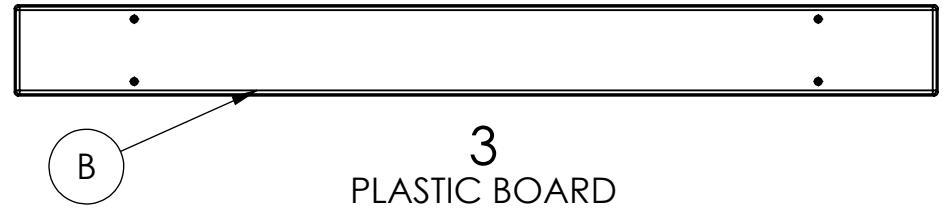
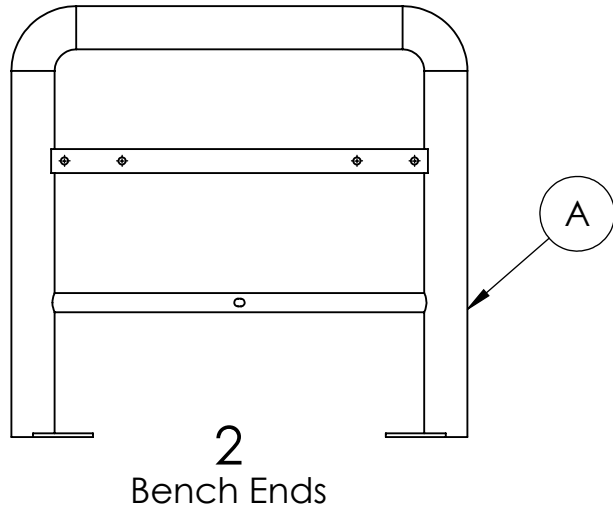


BENCH INSTRUCTIONS

BM1350 REV# 1
BM1355



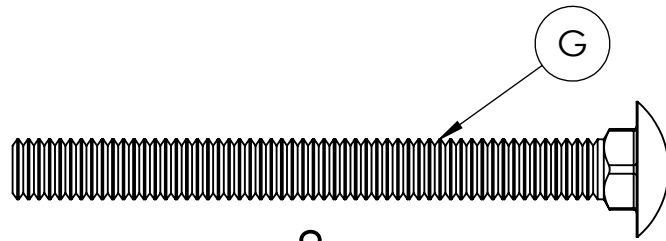
BENCH INSTRUCTIONS



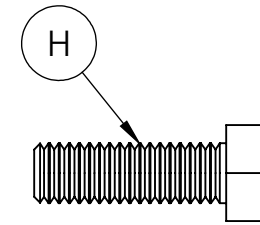
**HARDWARE &
TOOLS REQUIRED
FOR ASSEMBLY**

2/9

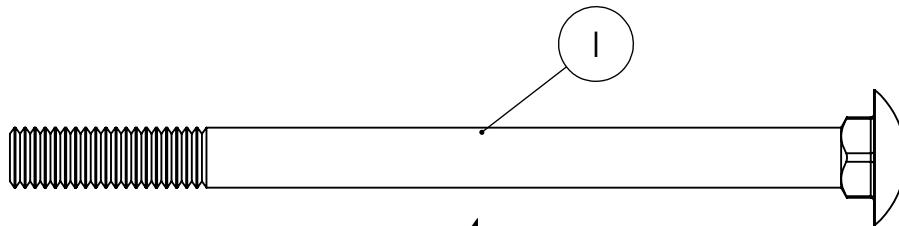
BENCH INSTRUCTIONS



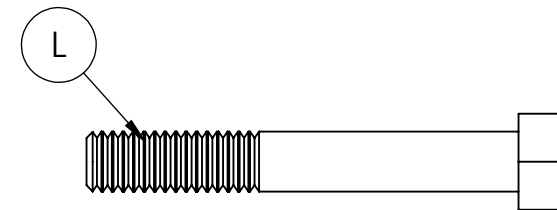
8
3-1/2" X 5/16" Carriage Bolt



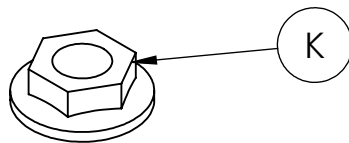
12
1.0" x 5/16" Hex Bolt



4
5-1/2" X 5/16" Carriage Bolt



10
2.0" x 5/16" Hex Bolt



34
5/16" FLANGE NUT

REQUIRED TOOLS (NOT INCLUDED)

- 1 - 1/2" WRENCH
- 1 - 1/2" SOCKET

NOTE: IT IS IMPORTANT TO KEEP ALL BOLTS FINGER TIGHT DURING ASSEMBLY UNTIL ENTIRE TABLE IS ASSEMBLED

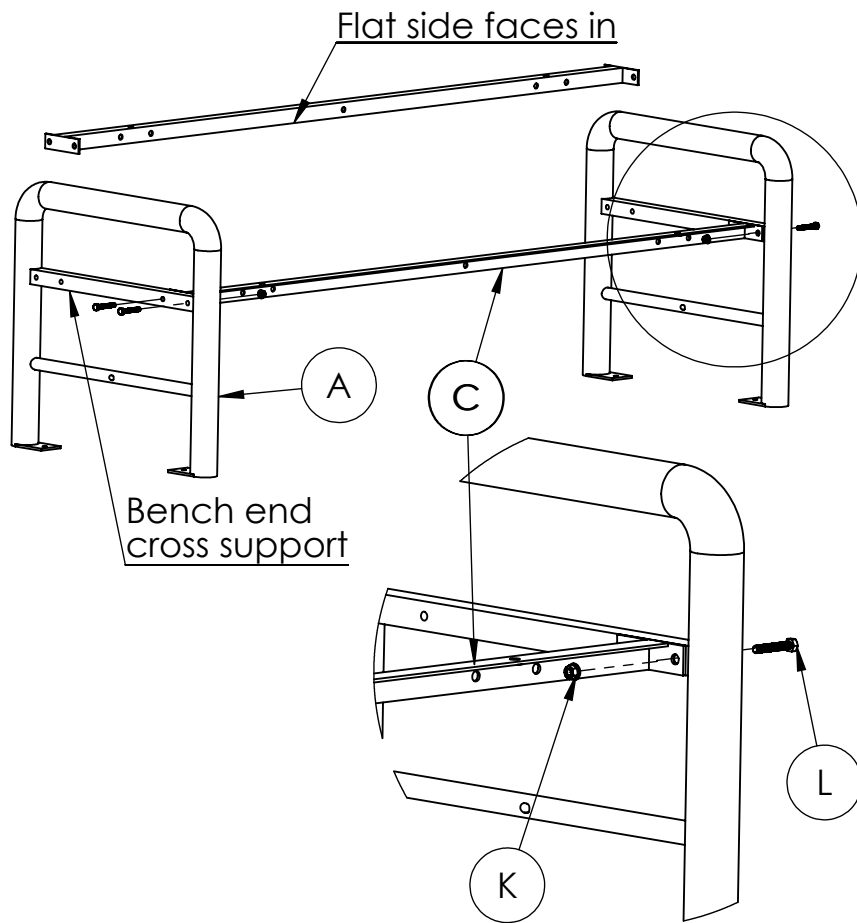
**HARDWARE &
TOOLS REQUIRED
FOR ASSEMBLY**

3/9

BENCH INSTRUCTIONS

STEP 1

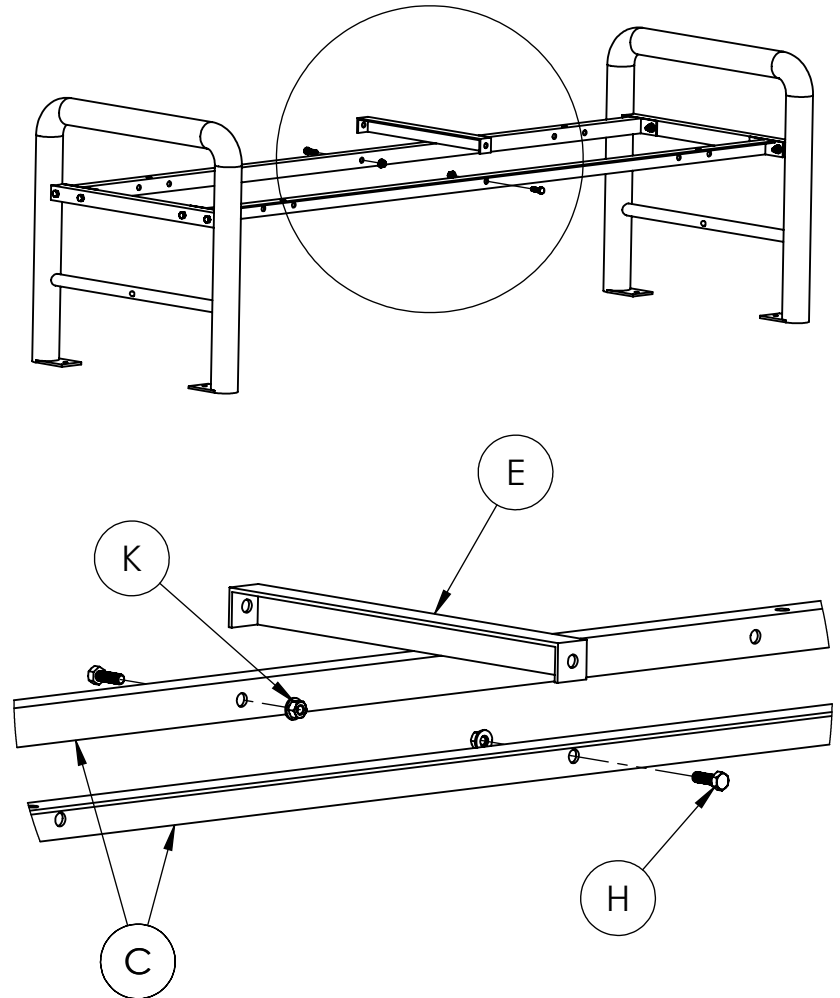
- Stand a bench end (A) upright
- Hold a tube support (C) up to the bench end (A)
- Align the two holes in the cross brace of the bench end (A) with the two holes in the tube support (C)
- The flat side on the tube support (C) goes toward the center of the bench
- Secure with 2.0" x 5/16" hex bolts (L) and 5/16" flange nuts (K)
- Repeat for opposite bench end



STEP 2

- Hold the center support (E) in between the two tube supports (C) at the center
- Insert 1.0" x 5/16" hex bolts (H) through the tube supports (C) and the center support (E)
- Secure with a 5/16" flange nuts (K)

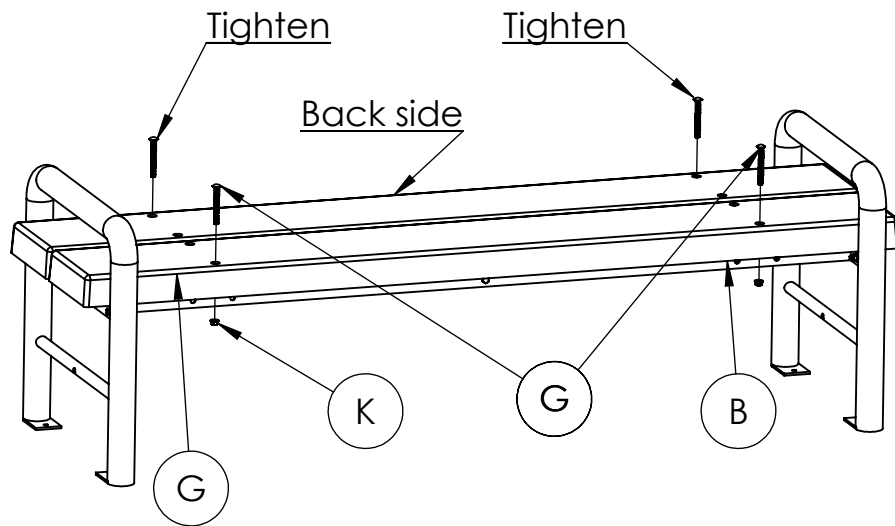
NOTE: KEEP ALL HARDWARE FINGER TIGHT UNTIL INSTRUCTED



BENCH INSTRUCTIONS

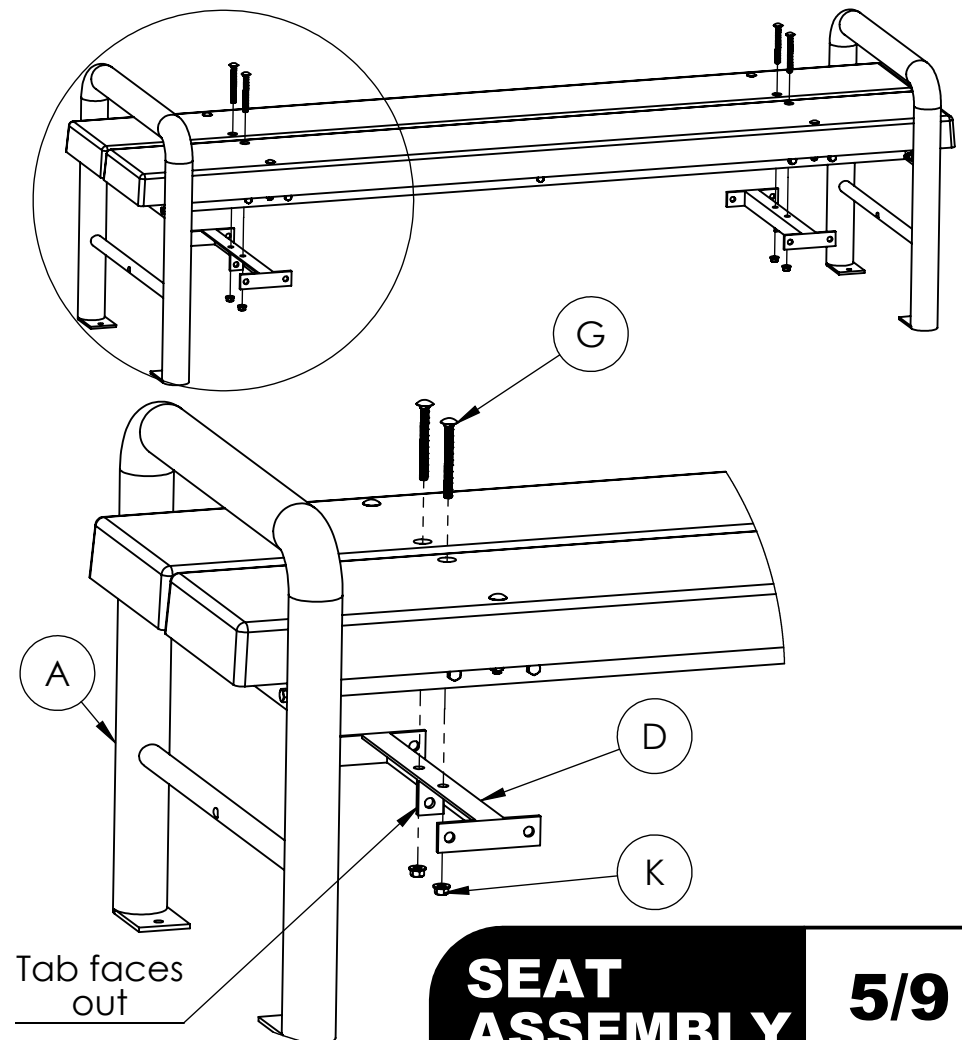
STEP 3

- Lay the 2 plastic boards (B) on top of the tube supports (C)
- Align the predrilled holes in the plastic board (B) with the holes in the tube supports (C)
- In the outer holes, insert (4) 3-1/2" x 5/16" carriage bolts (G) and secure with 5/16" flange nuts (K)
- On one side, fully tighten both bolts. This will be referenced as the back side later
- Leave the opposite hand tight



STEP 4

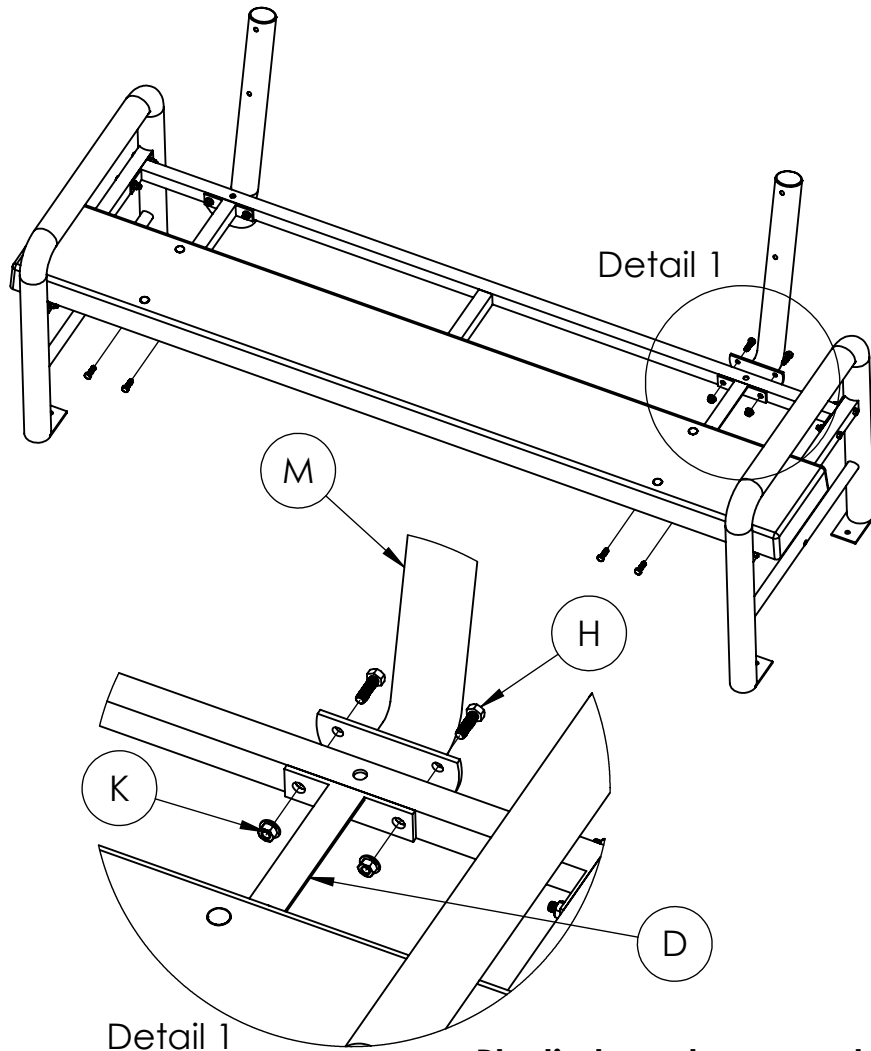
- Insert (4) 3-1/2" x 5/16" carriage bolts (G) through the center holes in the plastic boards (B)
- Hold the outside support (D) in between the tube supports (C) with the tab facing towards the bench ends (A)
- Align the predrilled holes in the outside support (D) with the 3-1/2" x 5/16" carriage bolts (G)
- Secure with 5/16" flange nuts (K)
- Repeat on opposite side



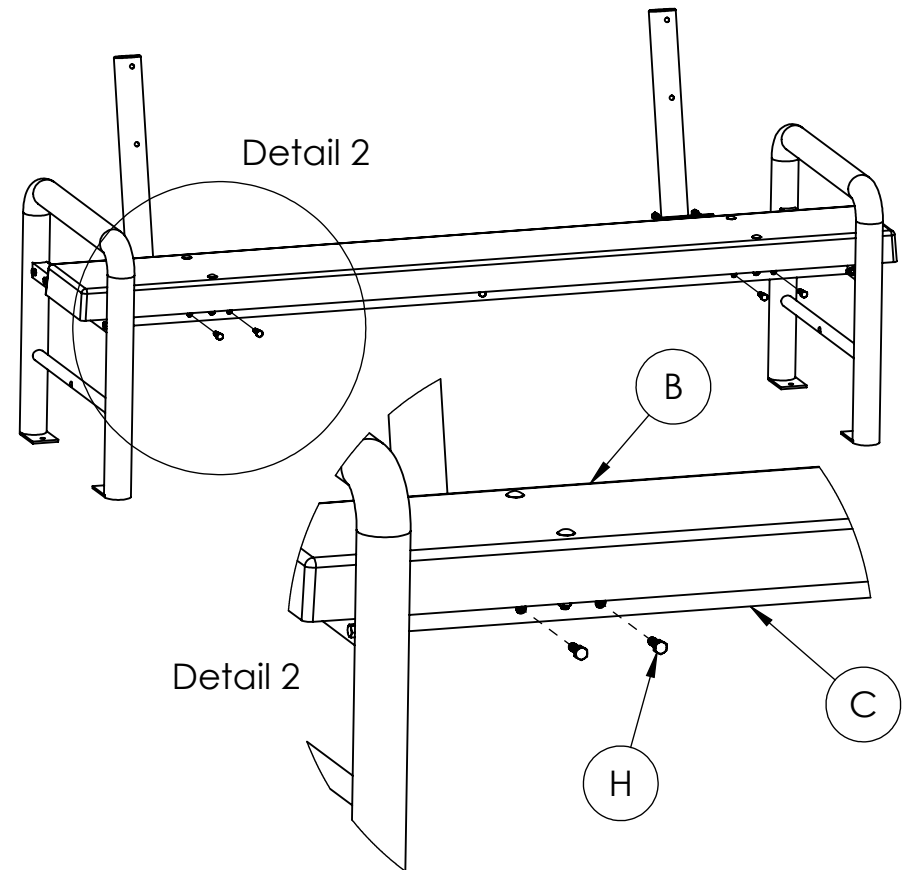
BENCH INSTRUCTIONS

STEP 5

- Hold the back supports (M) up to the tube support (C) on the back side (from step 3)
- Insert 1.0" x 5/16" hex bolts (H) through the back support (M), tube support (C), and outside support (D)
See Detail 1
- Secure with 5/16" flange nuts (K)
- On the front side, insert 1.0" x 5/16" hex bolts (H) through the tube supports (C) and outside support (D)
See Detail 2
- Secure with 5/16" flange nuts (K)



Plastic board removed to show detail



**BACKREST
ASSEMBLY**

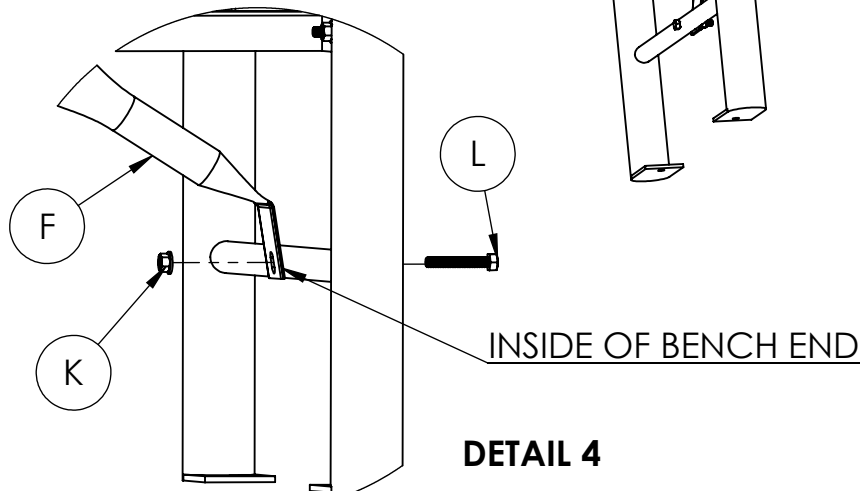
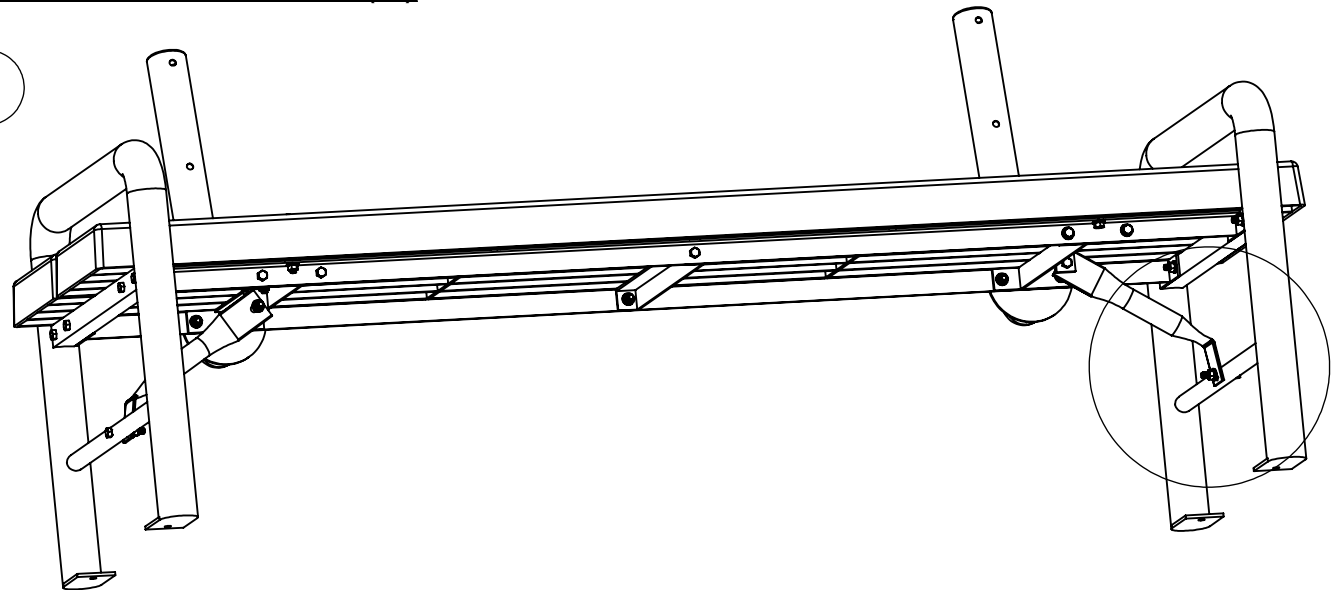
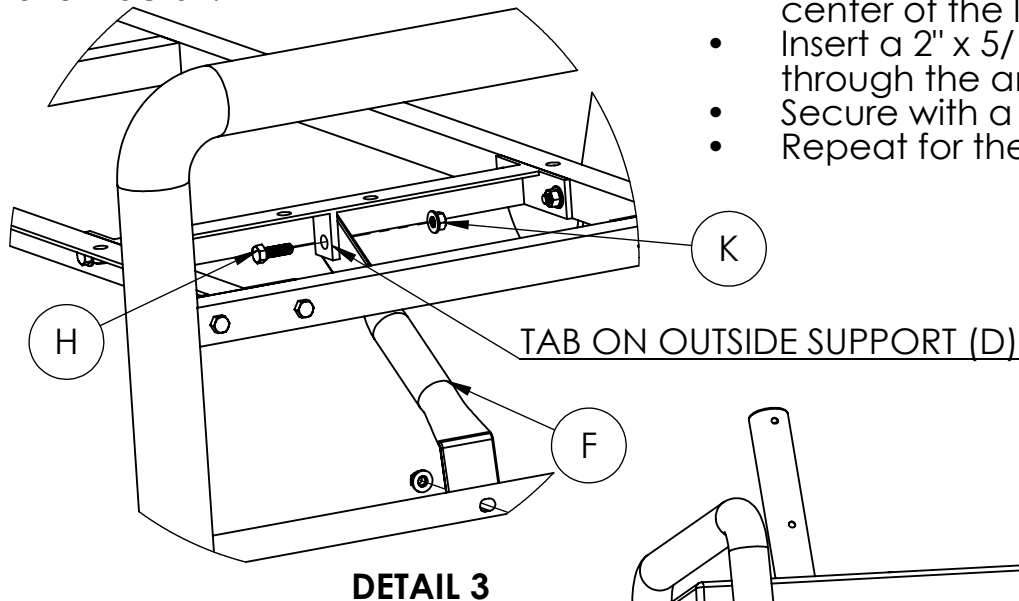
6/9

BENCH INSTRUCTIONS

STEP 6

- Attach the angle support (F) to the tab on the outside support (D)
- Insert a 1.0" x 5/16" hex bolt (H) through the tab and the angle support and secure with a 5/16" flange nut (K) (SEE DETAIL 3)
- Align the other end of the tube support to the inside of the hole in the center of the lower support on the bench end (A) (SEE DETAIL 4)
- Insert a 2" x 5/16" hex bolt (L) through the cross support tube and through the angle support (F)
- Secure with a 5/16" flange nut (K)
- Repeat for the opposite end

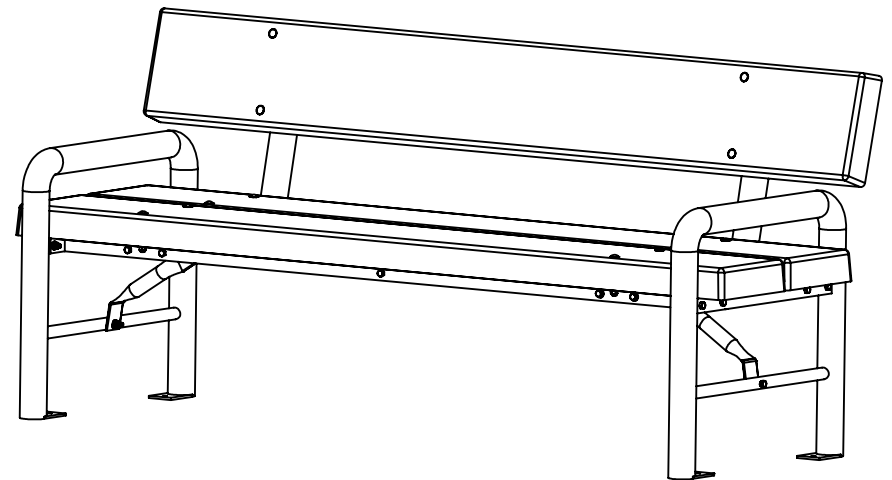
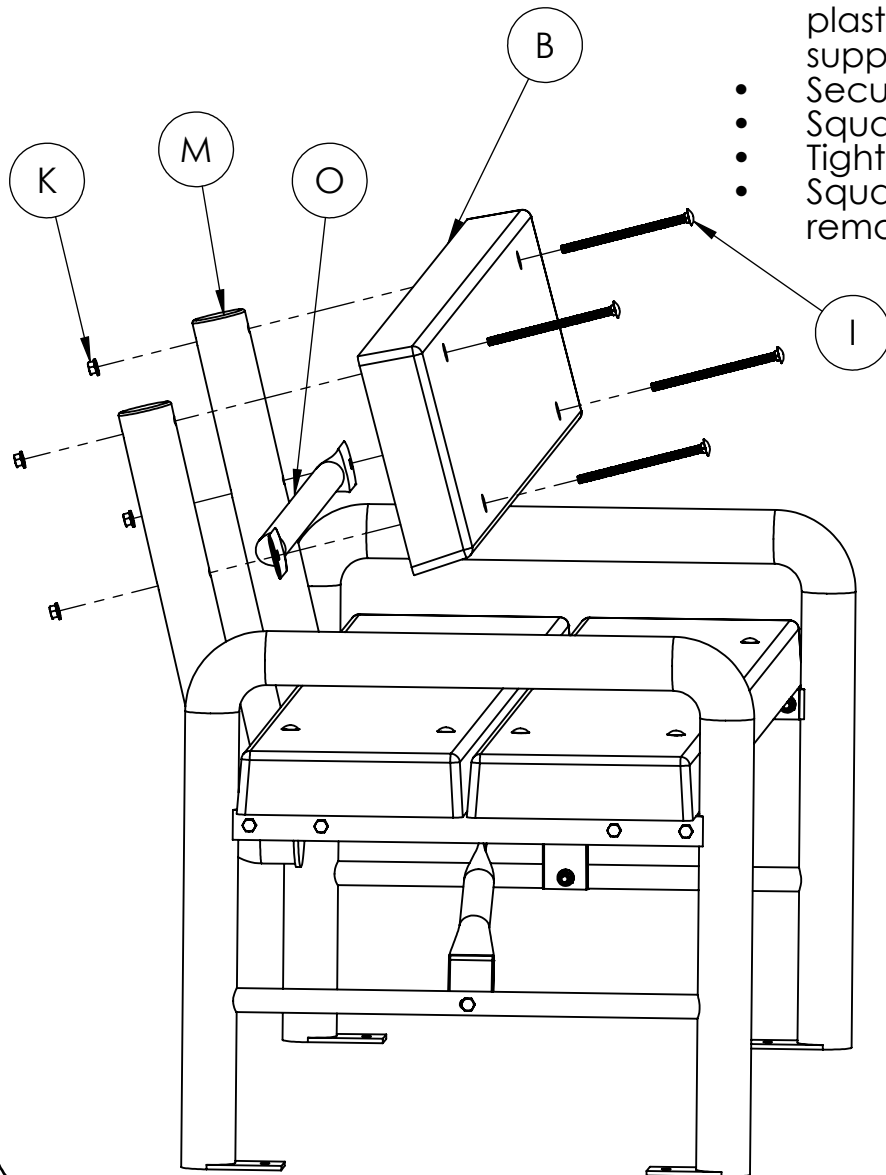
Plastic boards removed to show detail.



BENCH INSTRUCTIONS

STEP 7

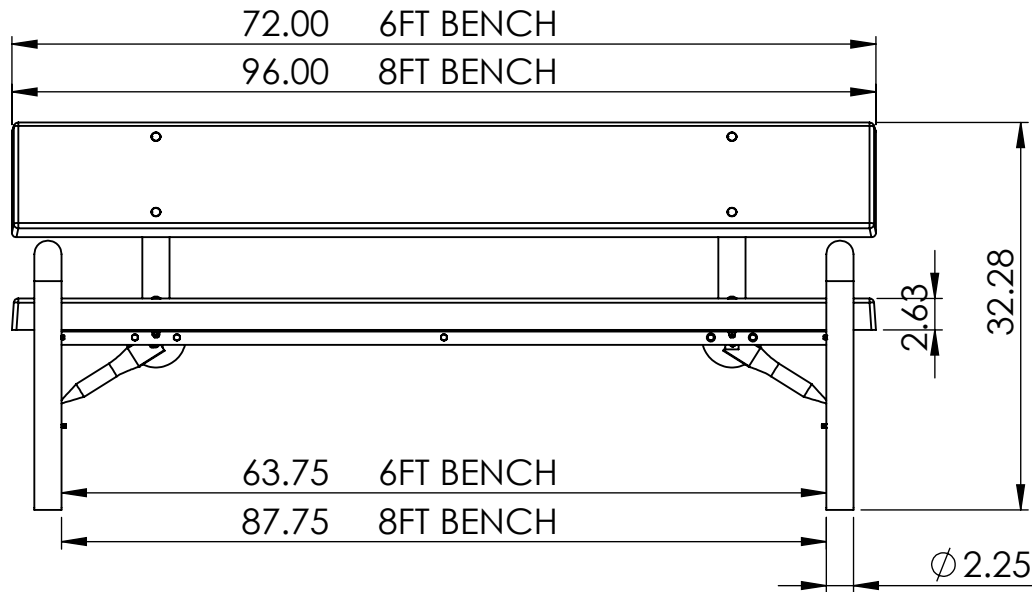
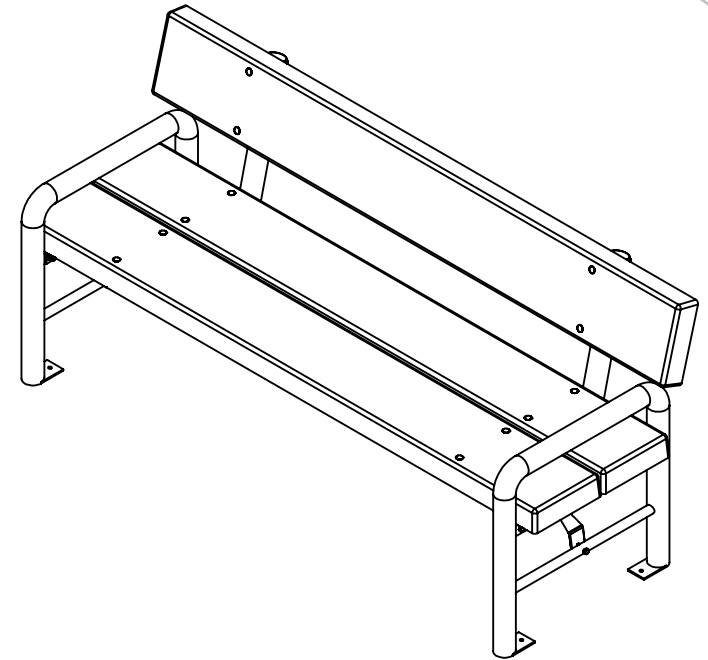
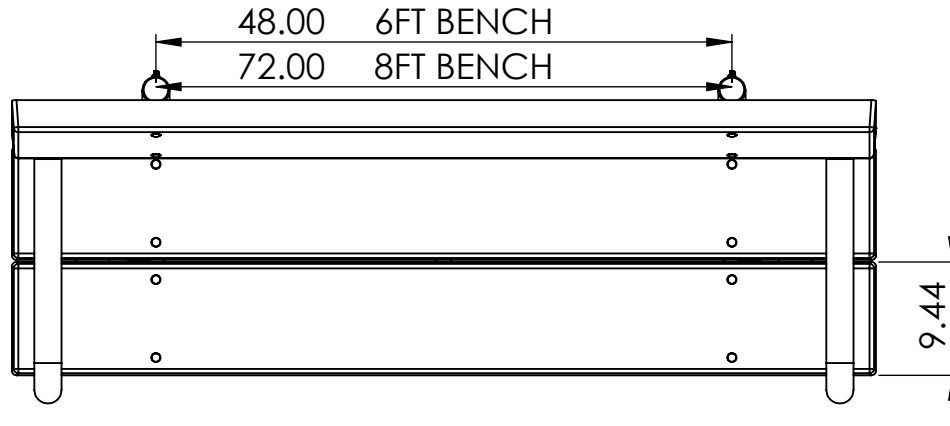
- Insert (2) 5-1/2" x 5/16" carriage bolts (I) through the top holes in the plastic board (B) and the top holes in the back supports (M)
- Secure very loosely with 5/16" flange nuts
- Slide the back seat support tube (O) in between the plastic board (B) and the back support (M)
- The flat side of the back seat support tube (O) goes against the plastic board (B)
- Insert (2) 5-1/2" x 5/16" carriage bolts (I) through the bottom holes in the plastic board (B), the back seat support tube (O), and the back supports (M)
- Secure with 5/16" flange nuts (K)
- Square the bench ends to the ground
- Tighten the angle supports first
- Square the tube supports to the bench ends and tighten the remaining hardware



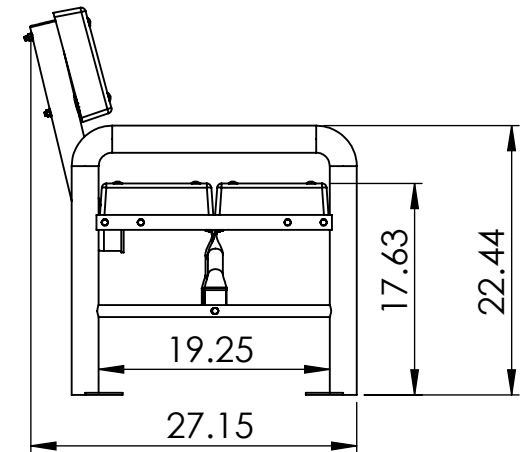
BENCH SPECIFICATIONS

BM1350
BM1355

TOP



FRONT



SIDE

CONSTRUCTION MATERIALS:
PLASTIC, POWDER COATED STEEL
HARDWARE:
ZINC PLATED

ALL DIMENSIONS SHOWN IN INCHES